Our name: QLC, INC

Our products: Pressure sensitive labeling equipment and bar code application systems

Our goal: Quality of products, processes, and people

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## Access codes for 31XX

## "Advance mode"

Press the left and right arrows at the same time.

Display will read "Enter Access Code"

Press the following buttons in order "Enable", "? Help", "Left Arrow".

This will get you in to the advance mode programming.

## "Service mode"

Press the left and right arrow at the same time.

The display will read "Enter Access Code"

Press the following buttons in order "Feed", "Custom", "ESC", "ENTER"

This will get you into the service mode programming.

Press the "ESC" button in "Service mode" it will put you into the "Advanced" mode.

Press "ESC" again and you will be in the "Operator" mode.

