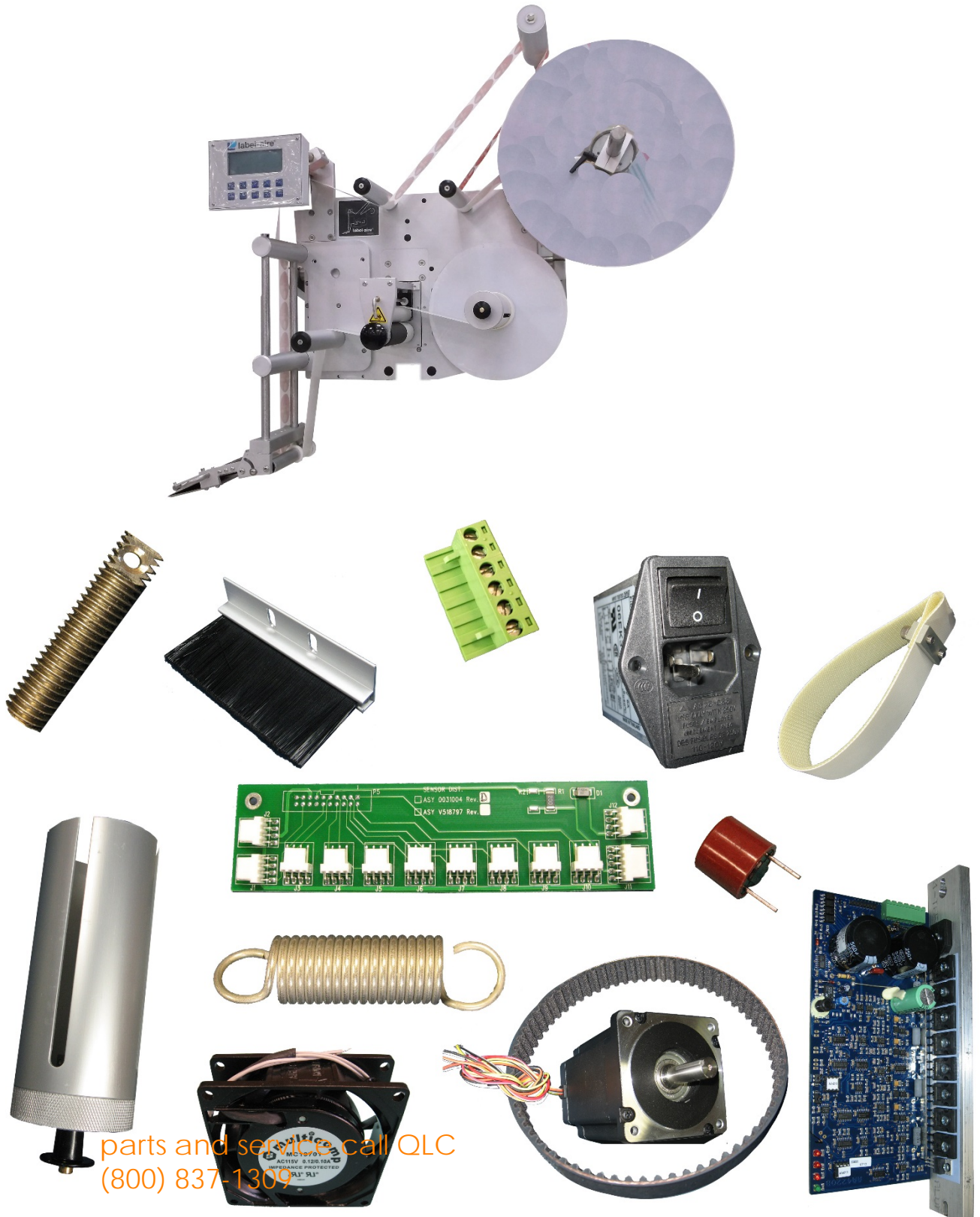


3115-NV/CE SPARE PARTS CATALOG





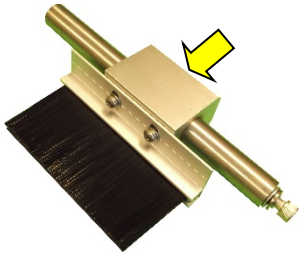
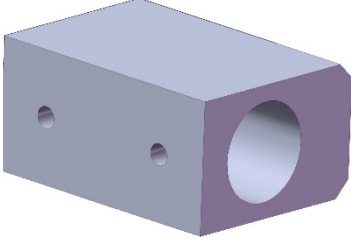




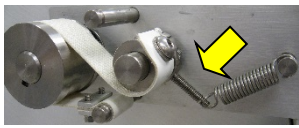



parts and service call QLC
(800) 837-1309

LABEL-AIRE

3115NV/CE SPARE PARTS WEAR ITEMS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
1	3306170	ASY MAIN DRIVE 7"	1		
2	3301177SP	ASY ROLLER DRIVE 7" W/SET SCREWS	1		
3	3301440SP	ASY PINCH ROLL MAIN DRIVE 7"	1		
4	7707428SP	SPRING COMPRESSION NIP ROLLER .240X1.00X39.98 #IN	4		
5	3301130SP	WEB TENSION BRUSH 4" ASSEMBLY	1		

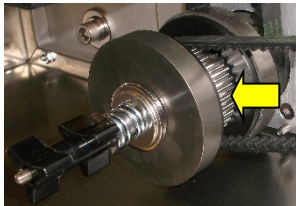

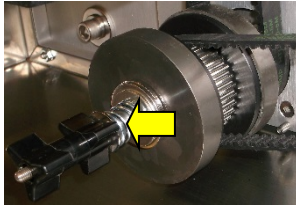
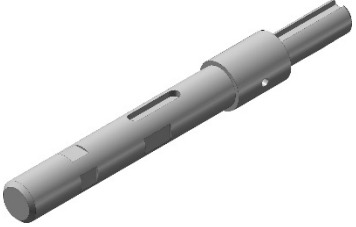
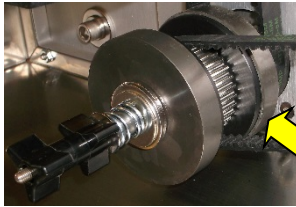
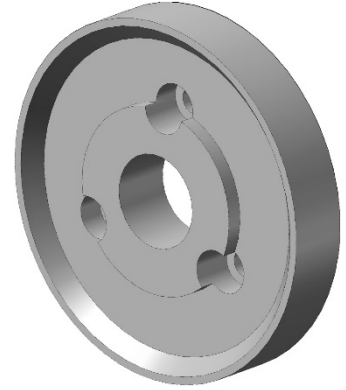
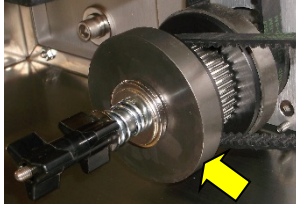
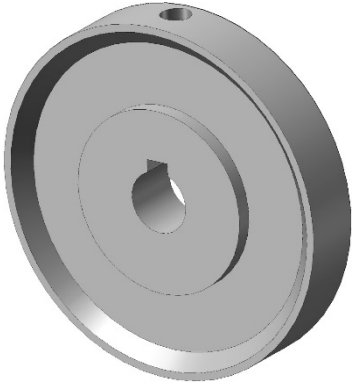
**3115NV/CE SPARE PARTS
WEAR ITEMS**

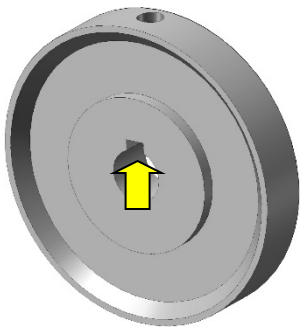
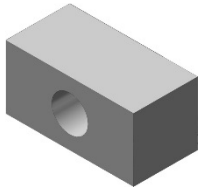
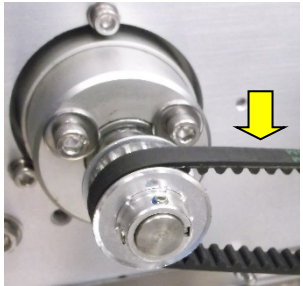

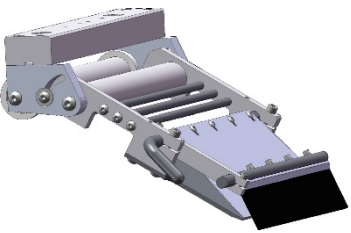

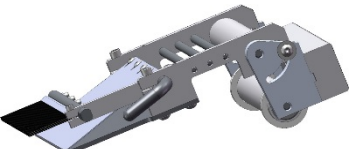
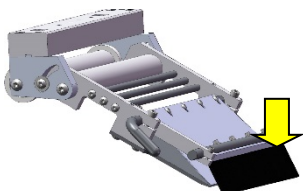

NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
6	3301135SP	WEB TENSION BRUSH 4" W/BRACKET	1		
7	3301137	WEB TENSION BRUSH 4"	1		
8	3301131	WEB TENSION BLOCK	1		
9	3306185SP	ASY BRAKE BAND	1		
10	7702330SP	SPRING EXT .500X2.00X17.30 #IN	1		
11	T916110	ANCHOR SPRING 1/4-20 X 1.375	1		

**3115NV/CE SPARE PARTS
WEAR ITEMS**

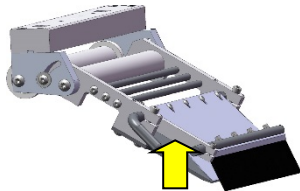
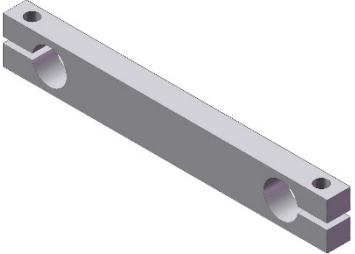

NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
12	7703040	KNOB REWIND ADJUSTMENT	2		
13	3306172	DISK SLIP CLUTCH	2		
14	7707469	SPRING CMP .660X1.00X40.1 #IN	1		
15	7701532SP	O-RING SLIP CLUTCH 1.500X 1.750X0.125 BUNA	2		
16	7702159SP	MAIN DRIVE GEARBELT HTD 350-5M-15	1		

**3115NV/CE SPARE PARTS
WEAR ITEMS**

NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
17	7210200	ASY PULLEY MAIN DRIVE WITH BEARING	1	 An assembly photograph showing a large metal pulley mounted on a shaft. A yellow arrow points to the gear teeth on the pulley's outer rim.	 A close-up photograph of the pulley's gear teeth, showing the circular profile and the spacing between the teeth.
18	3306177SP	ASY SHAFT DRIVE ROLLER (WITH RACE)	1	 An assembly photograph showing a shaft drive roller mounted on a shaft. A yellow arrow points to the roller's contact surface.	 A photograph of a single shaft drive roller, which is a long, cylindrical metal component with a central hole and a longitudinal slot.
19	3306179	SPACER SLP/CLUTCH	1	 An assembly photograph showing a spacer SLP/clutch component mounted on a shaft. A yellow arrow points to the component's outer edge.	 A 3D CAD model of the spacer SLP/clutch component, showing its circular shape and internal features.
20	3306173	SPACER SLP/CL PRESSURE	1	 An assembly photograph showing a spacer SLP/cl pressure component mounted on a shaft. A yellow arrow points to the component's outer edge.	 A 3D CAD model of the spacer SLP/cl pressure component, showing its circular shape and internal features.

3115NV/CE SPARE PARTS WEAR ITEMS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
21	3303019	KEY	1		
22	7702847SP	REWIND GEARBELT HTD 500-5M-09	1		
23	3303496	ASY P/B MTG 7"RH	1		
24	3303083	ASY P/B MTG 7"LH	1		
25	3301080SP	PEELER PLATE BRUSH 7"	1		

**3115NV/CE SPARE PARTS
WEAR ITEMS**

NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
26	3301079	BRACKET BRUSH MTG P/B 4"/7"	1		
27	3301075	SHAFT MTG BRUSH 7" P/B	1		
28	3301074SP	ASY PEELER PLT W/TAPE 7" SS 31X5	1		
29	3301076SP	ASY PLATE SPRING 7" W/TAPE	1		
30	7702883SP	P/B TAPE 8"WD .005"THK UHMW FILM	in		

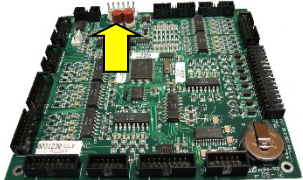
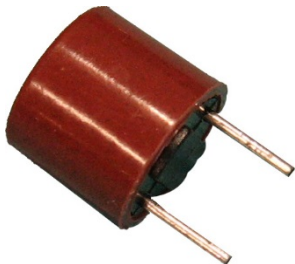
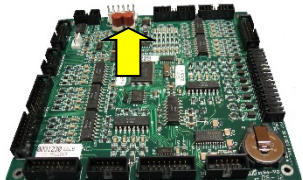
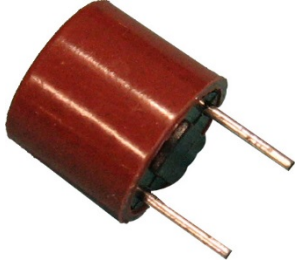
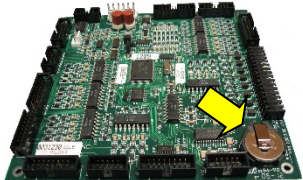

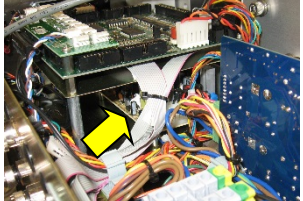
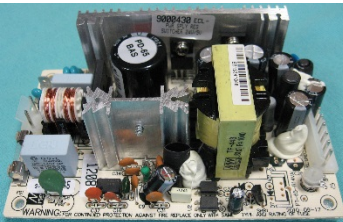
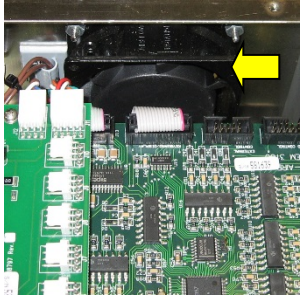

**3115NV/CE SPARE PARTS
CIRCUIT BOARDS & ELECTRICAL**

NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
31	9051203	POWER CABLE	1		
32	7600010	POWER CABLE (CE MACHINES ONLY)	1		
33	9031285SP	CNCTR PWR IEC 6A FLTR 2 FUSE (FUSES NOT INCLUDED)	1		
34	9022421SP	FUSE 5A 120V 5X20MM TYPE T SLOBLO	2		
35	9022423SP	FUSE 3.15A 250V 5X20MM T SB (CE MACHINES ONLY)	2		

**3115NV/CE SPARE PARTS
CIRCUIT BOARDS & ELECTRICAL**


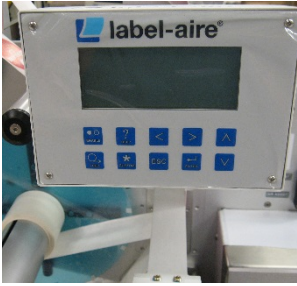



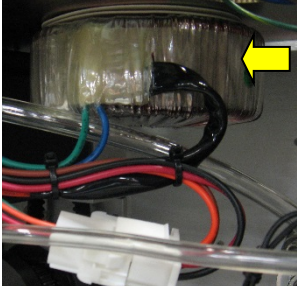

NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
36	DN0021011	DECAL 120V AC ONLY	1		
37	DN0021012	DECAL 220V AC ONLY	1		
38	9020754SP	DRVR MTR STEPPER 6A A/A	1		
39	7703161	DRVR MTR STEPPER 6A MDX (CE MACHINES ONLY)	1		
40	0031230SP	ASY PROCESSOR FUSED	1		
41	0031004	ASY SENSOR DISTRIBUTION BOARD WITH STATIC PROTECTION	1		

**3115NV/CE SPARE PARTS
CIRCUIT BOARDS & ELECTRICAL**


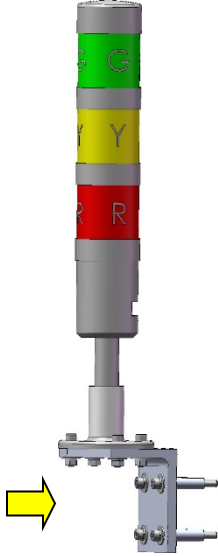
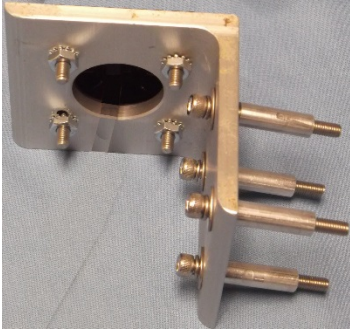

NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
42	9022498	FUSE 24V 2 amp M/FUSE CONTROL BOARD LOCATION: F2	1		
43	9022496	FUSE 5V 1amp SB M/FUSE CONTROL BOARD LOCATION: F1	1		
44	9000109	BATTERY CR2032 3.0V	1		
45	9000430AP	PWR SPLY REG SWITCHER 24V/5V	1		
46	7701133SP	FAN 115V 22 CFM	2		

**3115NV/CE SPARE PARTS
CIRCUIT BOARDS & ELECTRICAL**


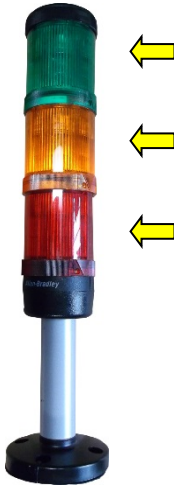



NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
47	7702427SP	MTR STEP NEMA 34 FRAME 2 STACK	1		
48	9051904	TERMNL BLOCK 6 POS PHOENIX	1		
49	7600005802 AP	SENS RETRO 10-30VDC RED	1		
50	0031057SP	ASY/WRNG LOW LABEL	1		
51	3301387SP	ASY/WRNG STANDARD LBL SNSR	1		

3115NV/CE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
52	3305315	ASY/WRNG COUPON LBL SNSR	1		
53	3305080SP	ASY DISPLAY CNTRL PANEL (INCLUDES KEYPAD, DISPLAY, BOARD & CABLE)	1		
54	3306247	DISPLAY CONTROL BOX	1		
55	9001214	TOROID XFMR 115/230 - 100V 250VA (CE MACHINES ONLY)	1		

**3115NV/CE SPARE PARTS
CIRCUIT BOARDS & ELECTRICAL**

NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
56	3303628	ASY LED STACK LIGHT WITH MOUNTING	1		
57	V594901 7100075 7100085 7102940 7410400 7434600 7701464	BRACKET SCREW SHC #10-32X0.750 SCREW SHC #10-32X1.750 NUT HEX LOCK WASHER SPLIT LOCK #10 WASHER FLAT #10 STANDOFF	1 4 4 4 8 8 4		
58	0031664	ASY LED STACK LIGHT	1		

**3115NV/CE SPARE PARTS
CIRCUIT BOARDS & ELECTRICAL**

NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
59	0031666	ASY LED STACK LIGHT WITH AUDIBLE ALARM	1		
60	7701356	LGT STK 50MM REPLACEMENT LAMP (FOR NON-LED STACK LIGHT)	3		
61	7701353	LGT STK 50MM GRN MOD STDY (FOR NON-LED STACK LIGHT)	1		

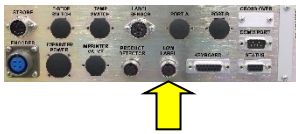

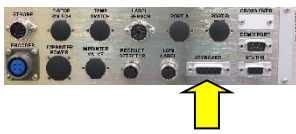
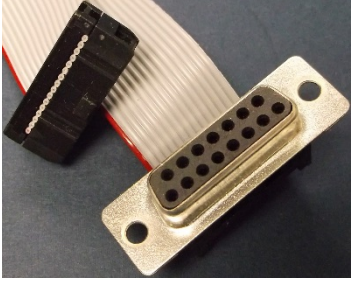

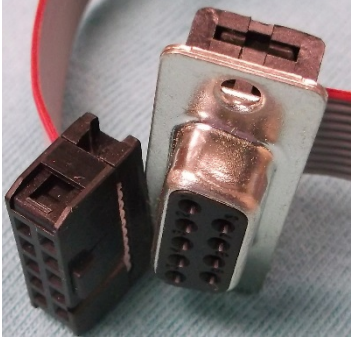
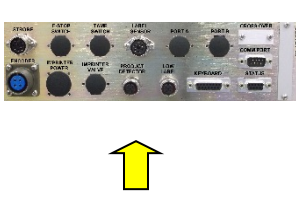
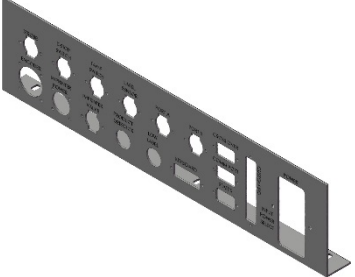
**3115NV/CE SPARE PARTS
CIRCUIT BOARDS & ELECTRICAL**

NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
62	7701355	LGT STK 50MM AMBER MOD STDY (FOR NON-LED STACK LIGHT)	1		
63	7701354	LGT STK 50MM RED MOD STDY (FOR NON-LED STACK LIGHT)	1		
64	9016169	AUDIBLE ALARM (FOR NON-LED STACK LIGHT)	1		
65	0031021	ASY/WRNG CBL STROBE OUT	1		

**3115NV/CE SPARE PARTS
CIRCUIT BOARDS & ELECTRICAL**

NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
66	0031017	ASY/WRNG CBL LABEL DET	1		
67	7465517	CABLE APPL PORT DATAMAX/SA	1		
68	0031015	ASY/WRNG CBL ENCDR	1		
69	0030875SP	ASY/WRNG IMPRNT VLV INTL	1		
70	0031016	ASY/WRNG CBL PROD DET	1		

**3115NV/CE SPARE PARTS
CIRCUIT BOARDS & ELECTRICAL**


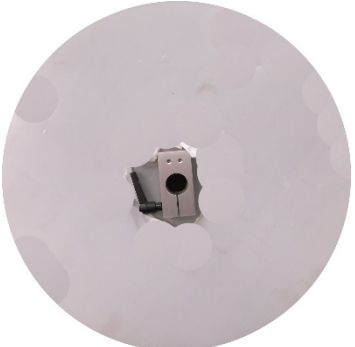
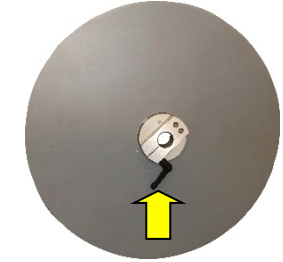

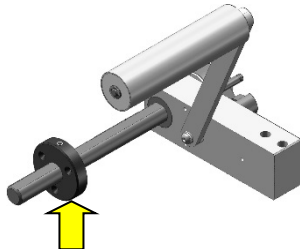

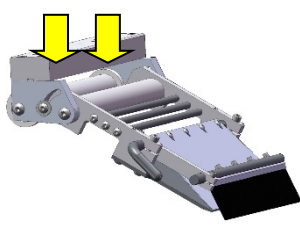

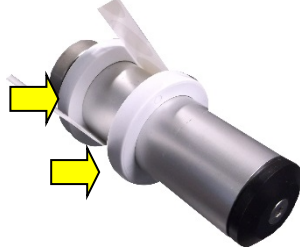

NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
71	0031029	ASY/WRNG CBL LOW LABEL	1		
72	0031024	ASY/WRNG CBL KB/DSPL INTL	1		
73	0031023	ASY/WRNG CBL CNTRL/STATUS	1		
74	3301410	PANEL I/O ELECT MDL V-2	1		

**3115NV/CE SPARE PARTS
MECHANICAL PARTS**

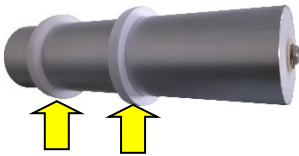
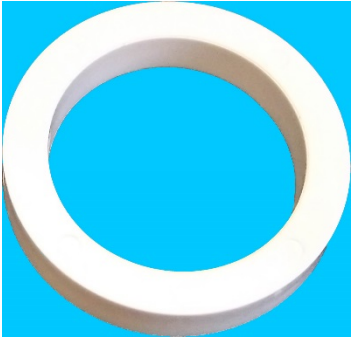
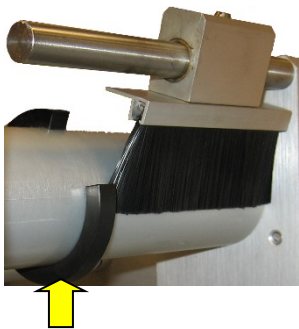


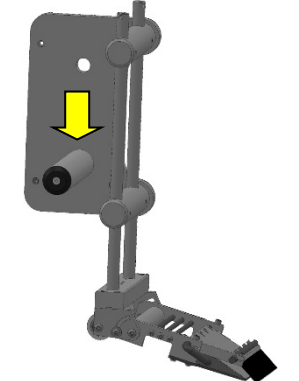

NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
75	3302072SP	ASY MANDREL REWIND 7"	1		
76	7706471	PIN QUICK RELEASE BALL LOCK	1		
77	7700473	COLLAR SPLIT 2 PC 0.375 ID SS	1		
78	3309056	RAIL RWD DISC SUPPORT	4		
79	3362317	DISK RWD 10.5	1		

3115NV/CE SPARE PARTS MECHANICAL PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
80	7210201	ASY HUB CLPSE RWD MANDREL WITH SET SCREWS AND DOWELS	1		
81	7432100	SNAP RING E- RING EXTL 0.625 SS	1		
82	3301045SP	ASY IDLER ROLLER DANCER UNWD 7	1		
83	3305044SP	ASY UNWD DISK 16" INR AL	1		

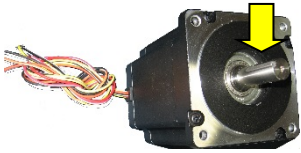
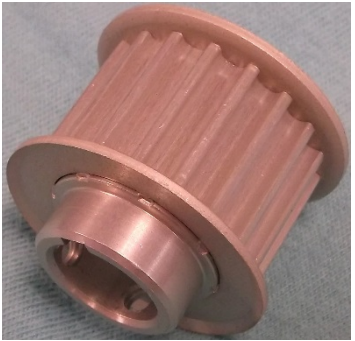
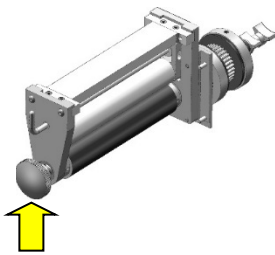


**3115NV/CE SPARE PARTS
MECHANICAL PARTS**

NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
84	3306176	ASY UNWD DISK 16" OUTER LEXAN W/MTG BLK AND KIP HANDLE	1		
85	7702131	DISK HANDLE	1		
86	7470905	HUB INNER UNWIND W/SET SCREW	1		
87	3301077	COLLAR GUIDE (1" DIA ROLLER)	2		
88	7472410	COLLAR GUIDE (1.25" DIA ROLLER)	4		

**3115NV/CE SPARE PARTS
MECHANICAL PARTS**

NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
89	7212010	COLLAR GUIDE (2" DIA ROLLER)	2		
90	3301126	GUIDE WEB LARGE	2		
91	3301017SP	ASY IDLER ROLLER 7"	2		
92	3303014	ASY PEELER BAR IDLER ROLLER 7"	1		



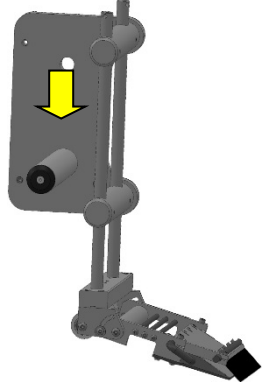

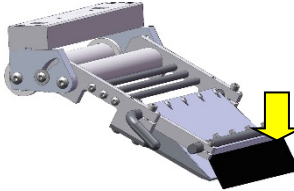

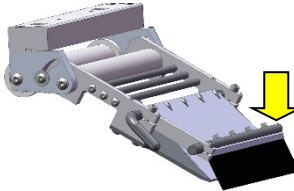

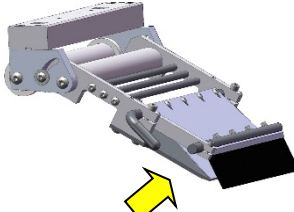

**3115NV/CE SPARE PARTS
MECHANICAL PARTS**

NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
93	3301009SP	MAIN DRIVE PULLEY W/SET SCREWS	1		
94	7321525 7101317	MAIN DRIVE KNOB SET SCREW	1 1		
95	7700951AP	RETRO PRODUCT DETECTOR REFLECTOR TAPE (1" W X 4.5" L)	1		

**3115NV/CE SPARE PARTS
4 INCH PARTS**

NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
96	3303750	ASY MAIN DRIVE 4"	1		
97	3301053SP	ASY ROLLER DRIVE 4" W/SET SCREWS	1		
98	3302059SP	ASY PINCH ROLL MAIN DRIVE 4"	1		
99	3302071SP	ASY MANDREL REWIND 4"	1		
100	P177425	ASY IDLER ROLLER DANCER UNWD 4"	1		

**3115NV/CE SPARE PARTS
4 INCH PARTS**

NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
101	3301035SP	ASY IDLER ROLLER 4"	2		
102	3305872	ASY PEELER BAR IDLER ROLLER 4"	1		
103	3301204SP	PEELER PLATE BRUSH 4"	1		
104	3301203	SHAFT MTG BRUSH 4" P/B	1		
105	3301197SP	ASY PEELER PLT W/TAPE 4" SS	1		
106	3301196SP	ASY PLATE SPRING 4" W/TAPE	1	