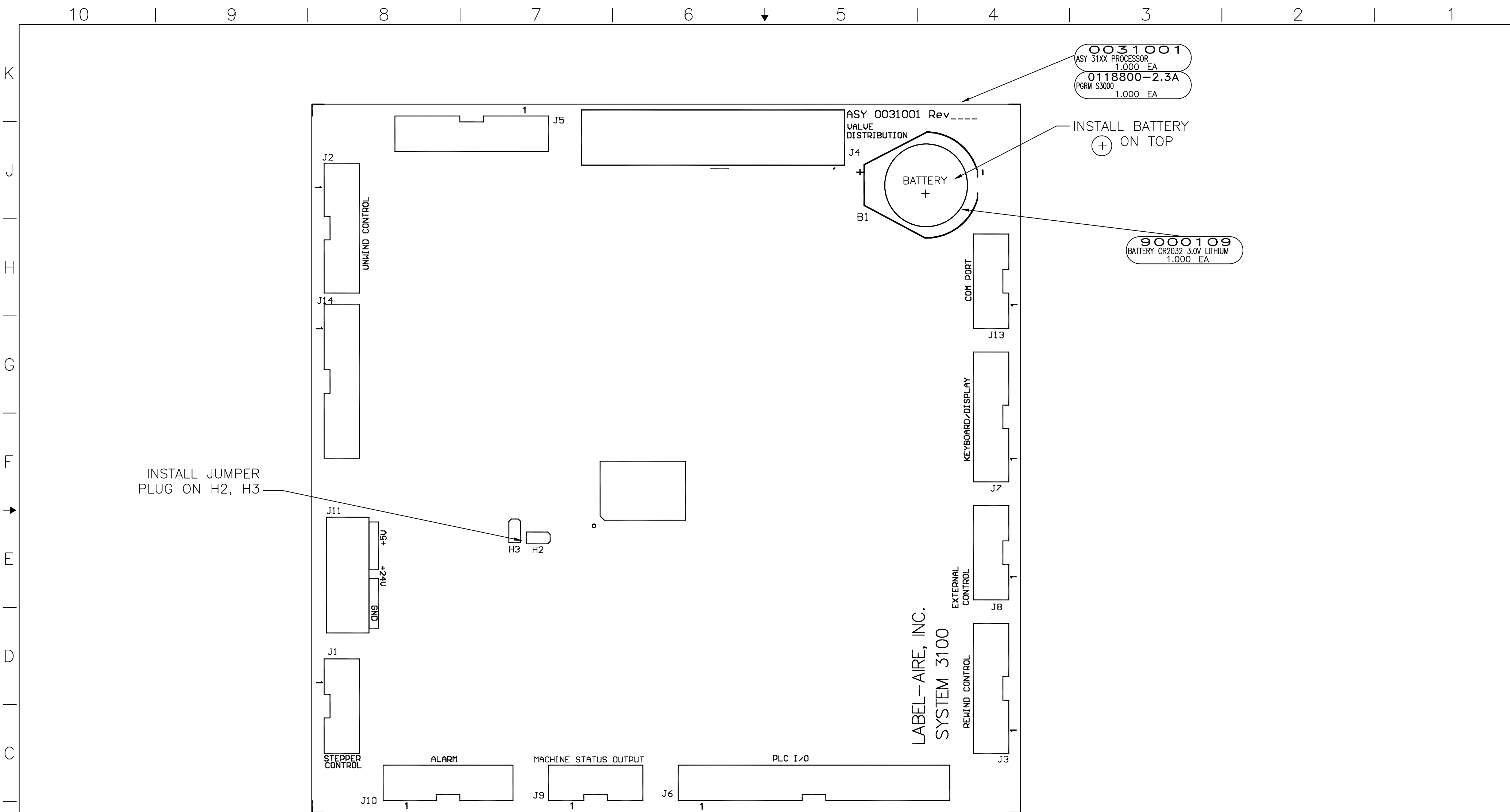


for parts pricing and availability call QLC, Inc. (800) 837-1309



0031001
ASY 31XX PROCESSOR
1.000 EA

0118800-2.3A
PGRM S3000
1.000 EA

9000109
BATTERY CR2032 3.0V LITHIUM
1.000 EA

INSTALL JUMPER
PLUG ON H2, H3

INSTALL BATTERY
(+) ON TOP

INSTALL BATTERY
(+) ON TOP

B	ADD SOFTWARE TO BOM	07/07/2006	BM		
A	RELEASED	07/07/2006	BM		
LTR	DESCRIPTION	DATE	REV BY	CHKD	APPR

REF PART	PART NO. 0031230	PART REV B	ASY NO.	REVISIONS	
UNLESS OTHERWISE SPECIFIED				BIN LOC	DRWN
1. DIMENSIONS AND TOLERANCES ARE IN INCHES				BM	DATE
2. ALL MACHINED SURFACES SHALL BE 125/ MAX				CHKD	DATE
3. REMOVE BURRS AND BREAK ALL SHARP EDGES .03 MAX				APPR	DATE
4. ALL FILLET RADII .015 MAX				DATE	
5. DO-NOT SCALE DRAWING				DATE	
6. TOLERANCES:				DATE	
DECIMALS: .XX = ±.03				DATE	
.XXX = ±.005				DATE	
FRACTION: ±1/16				DATE	
ANGULAR: ±0°30'				DATE	
TITLE ASY PROCESSOR 3111/3114/31X5			QTY	UM	
MAT'L			SCALE		
FIN			SCALE		

3. (XXXXXX) (x.xxx) xx OPTIONAL OR REFERENCE ONLY.
2. REVISION ON DRAWING MUST MATCH REVISION ON PARTS-LIST.
1. FOR PARTS-LIST SEE ATTACHED 8-1/2 X 11" PRINT-OUT.
GENERAL NOTES:

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LABEL-AIRE, INC
DWG NO.
0031230
SHEET 1 OF 1