

Our name: **QLC, INC.**
Our products: Pressure sensitive labeling equipment and bar code application systems
Our goal: Quality of products, processes, and people
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31XX Auto calibration of label

- 1) Position the label sensor so the cross hair is centered on the label
- 2) Press and hold the [CUSTOM] key until (2) gaps pass through the label sensor crosshair then release custom button.
- 3) After releasing the [CUSTOM] key 2 additional labels will dispense then the next label stop at peel tip. Auto calibration is completed.

Note: If you release the [Custom] key before going through a gap. Display will read "IR Fail". Press [ENTER] key to clear then repeat above steps.

If the labels feed out and the display reads "No label found." Inspect the label sensor checking for label or adhesive build up in sensor. Clean with a moistened cloth denatured alcohol or citrus based cleaner IE. Goo Gone. Please do not drowned the sensor with cleaner.